plastiblow
EXTRUSION BLOW MOULDING

PB18ES EVO
PB18ED EVO

Macchine estrusione soffiaggio elettriche • Corsa 700÷900 mm
Electric extrusion blow moulding machines • Stroke 700÷900 mm
Maquinás de extrusión soplado electricas • Carrera 700÷900 mm
Machines d'extrusion soufflage electriques • Course 700÷900 mm





ITALIAN TECHNOLOGY

plastiblow
EXTRUSION BLOW MOULDING

FULL ELECTRIC

PB18ES EVO
PB18ED EVO

FORZA DI CHIUSURA / *MOULD CLAMPING FORCE* / FUERZA DE CIERRE / *FORCE DE FERMETURE*	kN	180

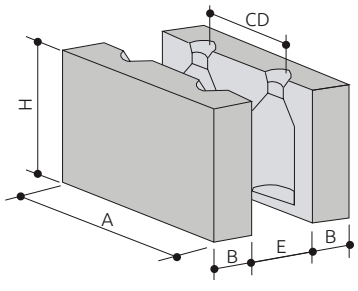
Carro singolo / *Single station* / Estación simple / *Chariot simple*

Carro doppio / *Double station* / Estación doble / *Chariot double*

DATI GENERALI / *GENERAL DATA* / DATOS GENERALES / *DONNÉES GÉNÉRALES*		PB18ES-700	PB18ES-800	PB18ES-900	PB18ED-700	PB18ED-800	PB18ED-900
Stampi / *Moulds* / Moldes / *Moules*	n°	1	1	1	2	2	2
Corsa / *Stroke* / Carrera / *Course*	mm	700	800	900	700	800	900
Ciclo a vuoto / *Dry cycle time* / Ciclo en vacío / *Cadence à vide*	s	2,7	2,8	2,9	2,7	2,8	2,9
Potenza motore chiusura / *Motor clamping power* / Potencia motor de cierre/ *Puissance moteur de fermeture*	kW	4,4			4,4		

CONSUMI / *CONSUMPTIONS* / CONSUMOS / *CONSOMMATIONS*			
Pressione aria / *Air pressure* / Presión aire / *Pression air*	bar	6 ÷ 8	6 ÷ 8
Consumo aria / *Air consumption* / Consumo aire / *Consommation air*	Nl/min	1500	3000
Pressione acqua / *Cooling water pressure* / Presión agua / *Pression eau*	bar	3 ÷ 5	3 ÷ 5
Raffreddamento stampi HDPE / *Mould cooling HDPE* / Enfriamiento moldes HDPE / *Refroidissement moules HDPE*	KJ/Kg	650	650

STAMPO / *MOULD* / MOLDE / *MOULE*	PB18ES-700	PB18ES-800	PB18ES-900	PB18ED-700	PB18ED-800	PB18ED-900
A mm	690	790	890	690	790	890
H mm	450			450		
B mm	145÷150			145÷150		
E mm	240			240		



KG
Kg. 300

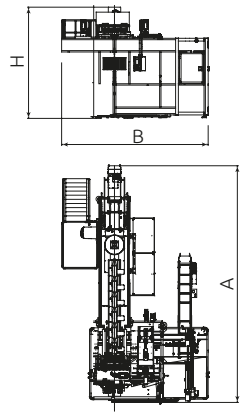
CD	INTERASSE USCITE / *CENTER DISTANCE* / DISTANCIA ENTRE CENTROS / *ENTRAXE FILIÈRES*										
N. Cav	2	3	4	5	6	7	8	9	10	11	12
C = 700	310	210	150	125	100	90	75	70	60	-	-
C = 800	360	240	180	140	120	100	90	80	70	65	60
C = 900	410	270	200	160	135	110	100	90	80	75	65

C = Corsa / *Stroke* / Carrera / *Course*

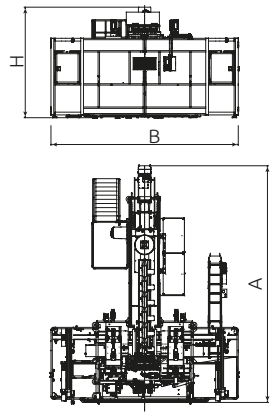
ESTRUSORE / *EXTRUDER* / EXTRUSORA / *EXTRUDEUSE*		E60/25	E70/25	E80/25	E90/25	E100/28	E120/28	E135/28
Diametro vite / *Screw diameter* / Diámetro husillo / *Diamètre vis*	mm	60	70	80	90	100	120	135
Lunghezza vite / *Screw length* / Largo husillo / *Longueur vis*	L/D	25	25	25	25	28	28	28
Potenza motore / *Motor power* / Potencia motor / *Puissance moteur*	kW	30	37	44	55	113	120	120
Plastificazione HDPE / *HDPE plasticizing* / Plastificación HDPE / *Plastification HDPE*	kg/h	75	110	150	190	300	400	500

DIMENSIONI E PESO / *DIMENSIONS AND WEIGHT* / DIMENSIONES Y PESO / *DIMENSIONS ET POIDS*

	Carro singolo / *Single station* / Estación simple / *Chariot simple*	Carro doppio / *Double station* / Estación doble / *Chariot double*
	A x B x H	A x B x H
C = 700	7240 x 4220 x 4000	7240 x 5400 x 4000
	11000 kg	17700 kg
C = 800	7240 x 4220 x 4000	7240 x 5400 x 4000
	11000 kg	17700 kg
C = 900	7240 x 4220 x 4000	7240 x 5400 x 4000
	11000 kg	17700 kg



Carro singolo / *Single station* / Estación simple / *Chariot simple*



Carro doppio / *Double station* / Estación doble / *Chariot double*

PB. 05/26 - Dati soggetti a variazioni senza preavviso / *data subjects to modifications without notice* / donnees sujettes a modifications sans preavis / *datos sujetos a variaciones sin preaviso*

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